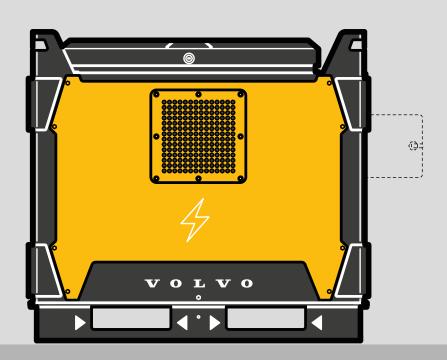
### V O L V O

## **ENVIRONMENTAL DECLARATION**

# VOLVO POWER UNITS



# **Environmental Declaration**

#### **POWER UNITS**

Environmental characteristics below specified by the manufacturer, relate to machines leaving the manufacturers production line.

For other technical specifications, see specification sheet and operator manual for the respective machine.

#### **MANUFACTURER**

Volvo Construction Equipment Germany GmbH D-54329 Konz Germany

Model		PU40
Battery nominal voltage	V	48
Battery nominal capacity	kWh	40
Power input		
400 V 3ph connection	А	16
230 V 1ph connection	Α	max 16
DC 48 V	kW	17
Power output		
2 x 230 V 1ph connection	А	13
48 V	kW	17

#### **CORE VALUES**

Quality, safety and environmental care are Volvo's core values. They are designed from the beginning into the product's entire service life. This includes design and engineering, material selection, manufacturing processes, use and recycling.

#### **MANUFACTURERS**

The assembly of the complete machines takes place at one of Volvo Construction Equipment's production plants. Our production facilities are all certified according to ISO 14001.

Many of our components and parts are purchased from external suppliers. Volvo Construction Equipment works closely with these suppliers in order to safeguard the environmental requirements for purchased components and parts.

#### **DECLARATIONS**

Plastics and other interior materials are fire-classed according to Volvo Standard 5031,1. (104-0001) The complete machine does not contain any mercury, cadmium or asbestos.

#### PAINT AND SURFACE TREATMENT

In order to reduce solvent emissions, the machines are painted using (high solid) powder paints and water-based paints. To reduce consumption of water and chemicals, cleaning and recirculation takes place during the pre-treatment processes in the factories.

Specification of paint				
Main components	Paint type	Chlorine		
PU40				
Container/Enclosure	Painted Y 600-3, acc to STD 121-0001 and Electrolytically coated Y 1500-3, acc to STD 121-0015	No		

#### **SOUND LEVELS**

If the Power Unit is specified for sale within the EU, it is certified according to EU EN 3744:2011, EN 3746:2011, (external sound power level).

Model	PU40
External sound power level, dB(A)	76.5

#### **RECYCLING**

Volvo Power Units are designed from the beginning for recycling at the end of their useful life cycle. Materials can be reused in new Volvo Construction Equipment or other products.

According to our own calculations 96% of the machine's weight is recyclable. Most of our plastic parts are marked for recycling according to Volvo Standards 5052,41, 5042,411 as well as 5052,412.

Recycling				
The materials used in machines are divided into the following approximate weights:				
Model	Units	PU40		
Steel & iron	kg	406		
	lb	895		
Lithium-ion batteries	kg	345		
	lb	761		
Lead batteries	kg	15		
	lb	33		
Copper and Aluminium	kg	18		
	lb	39		
Polymer materials & rubber	kg	3		
	lb	7		
Fluids, oils & chemicals	kg	0		
	lb	0		
Other	kg	113		
	lb	249		
Total recyclable material	kg	900		
	lb	1 983		

#### PRODUCER RESPONSIBLE

In most countries today, there is a producer responsibility for our products, applicable to components such as batteries, tires etc. There are special regulations for these components.

For further information, please contact your dealer.

Machine model	
	Place for stamp
Delivery date	
Machine's serial number	

# V O L V O