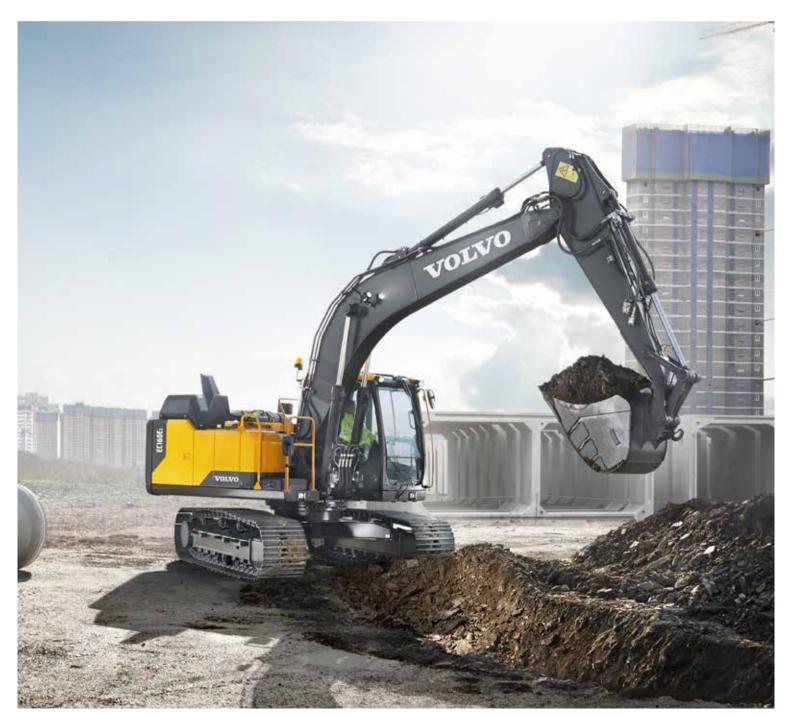


Volvo Construction Equipment Building Tomorrow



Volvo Excavators 16.5-20.7 t / 36,266-45,592 lb 148 hp



# A passion for performance

At Volvo Construction Equipment, we're not just coming along for the ride. Developing products and services that raise productivity – we are confident we can lower costs and increase profits for customers around the globe. Part of the Volvo Group, we are passionate about innovative solutions to help you work smarter – not harder.

#### Helping you to do more

Doing more with less is a trademark of Volvo Construction Equipment. High productivity has long been married to low energy consumption, ease of use and durability. When it comes to lowering life-cycle costs, Volvo is in a class of its own.

#### Designed to fit your needs

There is a lot riding on creating solutions that are suited to the particular needs of different industry applications. Innovation often involves high technology – but it doesn't always have to. Some of our best ideas have been simple, based on a clear and deep understanding of our customers' working lives.



#### You learn a lot in 180 years

Over the years, Volvo has advanced solutions that have revolutionized the use of construction equipment. No other name speaks Safety louder than Volvo. Protecting operators, those around them and minimizing our environmental impact are traditional values that continue to shape our product design philosophy.

#### We're on your side

We back the Volvo brand with the best people. Volvo is truly a global enterprise, one that is on standby to support customers quickly and efficiently – wherever they are.

#### We have a passion for performance.

#### A strong, dedicated, capable dealer network

Our dealers are strategically located throughout North America to provide the equipment you need and the parts and service support you demand for a productive and profitable operation. The strength of our dealer network is enhanced with extensive individualized product support training at our best-in-class Customer Center in Shippensburg and through hands-on training. Using a great Product Demonstration Center featuring a dedicated area for most commons applications, visitors operate equipment from our entire product line under a variety of simulated working conditions. This facility is in year-round use by our dealers and customers.

#### Building the best starts right here.

The products designed and manufactured by Volvo Construction Equipment have their beginnings at the most advanced Research & Design centers in the industry. Volvo CE machines are designed in 11 R&D centers and produced in 15 manufacturing facilities across the world.

The major R&D center and manufacturing plant in the Americas is located in Shippensburg, Pennsylvania. This facility has been in operation for over 30 years and – with its recently added 200,000 sq. ft. expansion – now covers 570,000 sq. ft. on an 80 acre campus. Dedicated work teams and highly advanced technologies and techniques using the Volvo Production System ensure continuous quality improvements, labor savings and cost control to reach the high quality that our customers have come to expect from Volvo.

















Volvo Trucks



Renault Trucks



Mack Trucks



UD Trucks



Volvo Financial Services







Volvo Construction Equipment



Volvo Buses

# **Effortless Efficiency.**

Volvo's new EC160E provides a range of new features to ensure efficiency is a key priority when delivering functions. By carefully considering every duty and component, a machine has been produced that incorporates maximum uptime while also reducing fuel consumption and cycle times – all while delivering elite performance.

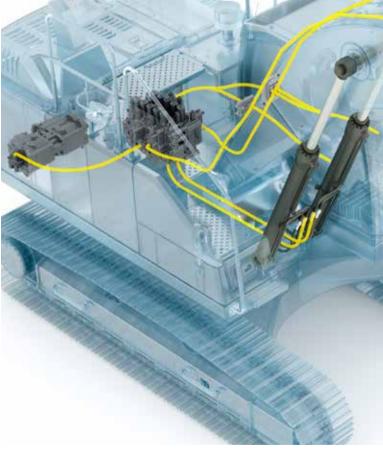
#### Volvo engine

Featuring proven advanced technology, and built on decades of experience, Volvo's robust D4 Tier 4 Final engine boasts more power - while reducing both fuel consumption and emissions to deliver superior quality, reliability and durability.

#### Increased power

The increased engine power combined with the increased pump input power creates a highly responsive combined operation and travel. It also produces faster cycle times and low fuel consumption which leads to higher productivity.





#### **Boom float function**

With the boom float function, the pump power for boom lowering can be saved or used for other functions, reducing the cycle time. Also, the grading operation can be made easier.

#### Auto engine shutdown

#### Main Control Valve and Software

This valve is compatible with software in the machine – building on the already superior controllability by providing a smooth and easy operation. It is also compatible with Volvo's ECO mode – this provides electronic pump control to enhance fuel efficiency.

To reduce fuel consumption, the engine will automatically switch off when the machine is inactive for a pre-set amount of time (five minutes is the default setting).



VOLVO

#### Optimized hydraulics system

The hydraulics system, combined with the fully electronic control system and advanced ECO mode, has been optimized to work in harmony with D4 Tier 4 Final engine to match the engine power, reduce power loss and improve controllability and response time.

VOLVO



#### Human Machine Interface (HMI)

All machine interfaces - including joysticks, keypad, panel and larger LCD monitor – are ergonomically designed for optimum control and efficiency, resulting in increased productivity and workplace wellbeing. The number of switches have been simplified and climate control integrated into the keypad for easy adjustments.

NAV.

# Making hard work easy.

The EC160E has been ergonomically designed for convenience and ease of use, allowing the operator to take control in comfort. The spacious cab design, controls and features are the industry first choice, while aimed at increasing productivity by ensuring the machine takes the strain and not the operator.

#### Side view camera

As well as the rear view camera, side view camera can be optionally available for customers' comfort. Both views are displayed on the colour monitor, creating a safer working environment, protecting the operator and personnel on the ground.



#### Bluetooth®

To aid operator convenience and support better productivity, you can now connect a Bluetooth device to the machine enabling the handsfree function.

#### Short-cut key

For added convenience, functions such as windshield wipers, cameras, auto-mute or power max function can all be assigned a short-cut button on the joystick. This allows the operator to select a function during the application without disruption.



#### Seatbelt warning alarm

If the seatbelt is not buckled when the ignition key is turned, an alarm is triggered in intervals along with a continuous visual alert. This emphasises our priority for operator safety.

# From Strong to Stronger.

The EC160E not only encompasses state-of-the-art design but Volvo also recognises that for technology to be truly innovative, top priorities need to be durability, quality and reliability for every function. This is why care has been taken to ensure every aspect of the machine is built to last while operating at the highest level of productivity.

#### ROPS

The cab features ROPS – this reinforced steel structure ensures the operator is protected in the unlikely event of the machine rolling over, while it also meets the ISO standards for safety.





#### Lower frame

The intelligently designed X-shape lower frame enables even weight distribution increasing stability and durability - preventing damage from rock and debris.

#### Boom and Arm

The robust design includes internal plates positioned to support pressure points during the range of applications. This helps disperse the stress from high-pressure areas of the boom and arm, to ensure maximum productivity time after time, during the most demanding applications.



#### Undercarriage

The idlers, track links, upper and bottom rollers are built to withstand all elements and terrain, to create improved long-lasting durability and support maximum uptime.

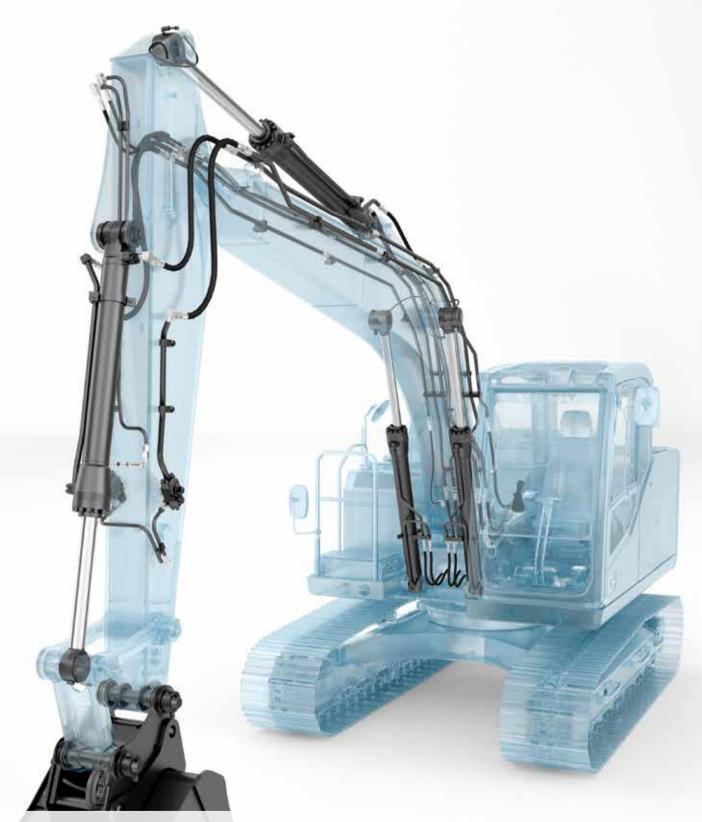


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VOLIVO

#### Built to last

Working in tough conditions means every component matters - this is why Volvo pays extra attention to each detail during the manufacturing and product design processes. Silicone caulking is used to prevent rust, waterproof harnesses and connections are installed - as well as heavy-duty door hinges and bolted-on protection for the frame-work lights.



#### Ultimate tool carrier

The machine can be adjusted to take a wide variety of hydraulic lines, which are factory fitted with breaker and shear piping (X1), as well as rotator piping (X3). State-of-theart auxiliary lines provide the correct flow and pressure for special attachments such as mowers and grinders, shears, crushers and tilt rotators among other attachments. You can choose between the one or two pump flow to maximize profits and productivity.

# Fits with Variety.

To maximize customer productivity and profitability, the EC160E has been designed to not only be compatible with a range of attachments, but to enhance their performance by easily and quickly switching to accommodate any needs.

#### Attachment Management System

The password protected management system allows storage for up to 20 different attachments. It pre-sets and permits hydraulic flow and pressure to be adjusted within the cab, which ensures the use of various attachments for increased versatility.

NEW XI WORK TOOL

Flow 1701

# Control Pedal control

#### Electrical pedal

The electric pedal offers precise control to allow the operator to use a wider variety of attachments.

#### Extra piping

An additional piping solution is available on the breaker and shear piping (X1), accommodating the use of tilt/rotator attachments.



#### Response mode

The attachment response sensitivity can be adjusted using the keypad. This allows the operator to tailor machine response for maximum impact in different environments.

# Ground Control.

Maintaining a good level of inspection is important for the machine longevity, quicker servicing and maximum uptime – this is the reason Volvo has developed easily accessible maintenance points with added safety precautions.

#### Grouped filters

Filters are well grouped and easily accessible from the ground level. This facilitates the speed and ease of servicing.

#### Single layer cooling system

The radiator, charged air cooler and hydraulic oil cooler are situated side-by-side on a single layer, to maximize efficiency, reduce blockages and aid cleaning. The system is easily accessed from ground level by simply opening the side door.



#### Service interval alerts

Real-time service alerts are displayed on the colour monitor to enable diagnostic checks. Separate service intervals include – the engine oil/ filter, fuel filter/water separator, hydraulic oil and hydraulic oil filter. This ensures peace of mind and maximum uptime.

#### Anti-slip steel plates

Well-positioned punched anti-slip plates provide superior grip and durability. The design facilitates easy cleaning while promoting safety.

VOL

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#### Service access

Easy access for maintenance means regular checks are completed faster - increasing uptime and driving down total cost of ownership. The E-series features a new convenient and safe access such as guardrails - to check the hydraulic tank, fuel tank and Diesel Exhaust Fluid (DEF). This is in addition to the easily accessible side entry, through a wide compartment door.

STANE



#### Matched attachments

Volvo's durable attachments have been purpose-built to work in perfect harmony with Volvo machines, forming one solid, reliable unit. With functions and properties ideally matched, Volvo attachments are an integrated part of the excavator for which they're intended.

# Mix and match for a superior fit.

Maximize your productivity and profitability with Volvo's EC160E crawler excavators and a range of durable attachments. Increase your versatility, access more applications and perform a variety of tasks – all while experiencing faster cycle times and excellent control.

#### Buckets – GP/HD/XD

Volvo's buckets are the perfect tool for digging and re-handling inl all conditions from soft, medium and hard materials. Heavyduty buckets are intended for productive digging in compact materials. All provide maximum productivity and long life and feature original Volvo wear components.



#### Quick couplers with front pin lock

Volvo offers a full range of quick couplers, from its dedicated Volvo S-type coupler to the Steelwrist® ones. Both couplers feature Front Pin Lock technology, which allows supreme safety when changing attachments. Those innovative couplers are not only designed to fit perfectly with Volvo excavators but they also complies with the latest safety regulations of ISO 13031 and EN474-1.

Steelwrist® is a registered trademark of Steelwrist AB

#### **Breakers HB18**

The HB18 hydraulic breaker is optimized to the specific weights of Volvo machines and tailored to Volvo quick couplers for swift, safe and simple attachment changes. They are available with a full assortment of tools.



#### Tilt Rotator

Volvo's tilt rotator can be ordered factory installed with multifunctional joysticks and color display that's fully integrated into the machine's system. The new series of Volvo XD excavator buckets are perfectly matched to the factory installed tilt rotator.

# Improved total cost of ownership.

#### Boom and arm

To achieve the best performance, select the most suitable boom and arm configuration combination for your requirements.



#### Ultimate tool carrier

Designed to not only be compatible with a range of attachments, but also to enhance their performance by easily and quickly switching to accommodate any needs.

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#### **Optimized hydraulics**

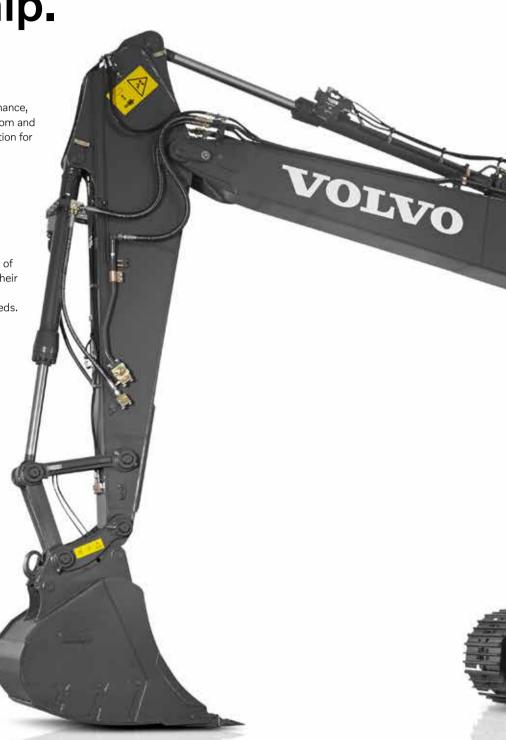
Designed to perfectly match the engine power, reduce power loss, and improve controllability and response time.

#### Diesel Exhaust Fluid (DEF)

Volvo offers a total DEF solution that is quality assured, cost efficient and easily accessible. Contact your Volvo dealer for more information.

#### Boom float

The pump power for boom lowering can be saved or used for other functions, reducing the cycle time. Also, the grading operation can be made easier.



#### Attachment management system

The password protected management system allows storage for up to 20 different attachments. It pre-sets and permits hydraulic flow and pressure to be adjusted within the cab.



#### Side view camera

Covers the visual blind spot at the side of machine. View is displayed on the colour monitor, creating a safer working environment, protecting the operator and personnel on the ground.

#### Short cut key function

For ease of use, functions such as windshield wipers, cameras, auto-mute or power max function can all be assigned a short-cut button on the joystick



VOLVO

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All machine interfaces are ergonomically positioned and designed for optimum control and efficiency.

#### **Bluetooth**<sup>®</sup>

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Bluetooth and hands-free functions have been added, allowing the operator to connect to wireless functions for increased comfort and safety.



#### Service access

The E-series features a new convenient and safe access - such as guardrails - to check the hydraulic tank, fuel tank and Diesel Exhaust Fluid. This is in addition to the

easily accessible side entry, through a

wide compartment door.

#### Volvo engine

Volvo's D4 Tier 4 Final engine boasts more power while reducing both fuel consumption and emissions; delivering superior quality, reliability and durability.



#### Built to last

All detail - no matter how small - is overlooked. Silicone caulking is used to prevent rust, waterproof harnesses and connections have been installed - as well as heavy-duty door hinges and bolted-on protection for the framework lights.

#### Grouped filters

Filters are well grouped and easily accessible from the ground level. This facilitates the speed and ease of servicing.

# Adding value to your business.

Being a Volvo customer means having a complete set of services at your fingertips. Volvo can offer you a long-term partnership, protect your revenue and provide a full range of customer solutions using high quality parts, delivered by passionate people. Volvo is committed to the positive return of your investment.





#### **Complete Solutions**

Volvo has the right solution for you. So why not let us provide all your needs throughout the whole life





#### **Genuine Volvo Parts**

Our attention to detail is what makes us stand out. This proven concept acts as a solid investment in your machine's future. Parts are extensively tested and approved because every part is vital for uptime and performance. Only by using Genuine Volvo Parts, can you be sure that your machine retains the renowned Volvo quality.

cycle of your machine? By listening to your requirements, we can reduce your total cost of ownership and increase your revenue.





In order to respond to your needs faster, a Volvo expert is on their way to your job site from one of our Volvo facilities. With our extensive infrastructure of technicians, workshops and dealers, Volvo has a comprehensive network to fully support you using local knowledge and global experience.





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PROFITABILITY

#### **Customer Support Agreements**

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The range of Customer Support Agreements offer preventive maintenance, total repairs and a number of uptime services. Volvo uses the latest technology to monitor machine operation and status, giving you advice to increase your profitability. By having a Customer Support Agreement you are in control of your service costs.

FUEL CONSUMPTION

# Volvo EC160E in detail.

#### Engine

The latest generation, Volvo engine Tier 4 Final emissions compliant diesel engine fully meets the demands of the latest, emsissions regulations. Featuring Volvo Advanced Combustion Technology (V-ACT), it is designed to deliver superior performance and fuel efficiency. The engine uses precise, high pressure fuel injectors, turbo charger and airto-air intercooler, and electronic engine controls to optimize machine performance.

Air Filter: 3-stage with precleaner

Automatic Idling System: Reduces engine speed to idle when the levers and pedals are not activated resulting in less fuel consumption and low cab noise levels.

\	/olvo		D4J
r/s / r	/min	33.3/	2 0 0 0
kW	hp	109	146
kW	hp	110	148
Nm	lbf ft	609	449
r,	/min		1600
			4
I	in <sup>3</sup>	4.04	247
mm	in	101	3.98
mm	in	126	4.96
	r/s / r, kW kW Nm r, I mm	kW hp Nm lbf ft r/min I in <sup>3</sup> mm in	r/s / r/min 33.3 / kW hp 109 kW hp 110 Nm lbf ft 609 r/min I in <sup>3</sup> 4.04 mm in 101

#### Electrical system

Well protected high-capacity electrical system. Waterproof double-lock harness plugs are used to secure corrosion-free connections. The main relays and solenoid valves are shielded to prevent damage. The master switch is standard. Contronics provides advanced monitoring of machine

functions and important diagnostic information.

ranotions and important alugrostio				
Voltage		V		24
Batteries	V	/ Ah	2 x 1	2/100
Alternator	V	/ Ah		28/80
Start motor	V/	′ kW	2	24/5.5
Service refill capacities				
Fuel tank	I	gal	250	66
Hydraulic system, total	I	gal	255	67
Hydraulic tank	1	gal	110	29
DEF tank	I	gal	20	5
Engine oil	1	gal	16	4
Engine coolant	I	gal	27	7
Swing reduction unit	1	gal	2.6	0.7
Travel reduction unit	Ι	gal	2 x 5.8	2 x 2

#### Swing system

The swing system uses an axial piston motors, driving a planetary gearbox for maximum torque. An automatic holding brake and antirebound valve are standard.

Max. slew speed		r/min		12.5
Max. slew torque	kNm	lbf ft	51.7	38,130
Drive				
Each track is powered motor. The track brake hydraulic released. The gears are well protected	s are mult e travel mo	i-disc otor, b	, spring-appl rake and pla	ied and
Max. drawbar pull	kN	lbf	152	34,180
Max. travel speed	km/h	mph	3.1/5.6	1.9/3.5
Gradeability		0		35
Undercarriage				
Robust X-shaped fram chains as standard.	ne with gr	eased	and sealed	track
Track shoe				2 x 44
Link pitch	mm	in	190	7.5
Shoe width, triple grouser	mm	in	500/ 600/ 700/800/ 900	20/24/ 28/32/ 36
Bottom rollers				2 x 7
Top rollers				2 x 2

#### Hydraulic system

The hydraulics system, combined with the fully electronic control system and advanced ECO mode, has been optimized to work in harmony with engine to match the engine power, reduce power loss and improve controllability and response time.

#### The following important functions are included in the system:

**Summation system:** Combines the flow of both hydraulic pumps to ensure quick cycle times and high productivity. **Arm priority:** Gives priority to the arm operation for faster cycle times in leveling and for increased bucket filling when digging.

**Swing priority:** Gives priority to swing functions for faster simultaneous operations.

**Regeneration system:** Prevents cavitation and provides flow to other movements during simultaneous operations for maximum productivity.

**Power boost:** All digging and lifting forces are increased. **Holding valves:** Boom and arm holding valves prevent the digging equipment from creeping.

#### Main pump

Туре	piston pumps							
Maximum flow	l/min	gpm	2 x 152	2 x 40				
Pilot pump								
Type Gear pum								
Maximum flow	l/min	gpm	1 x 20	1 x 5				
Relief valve setting								
Implement	MPa	psi	34.3 / 36.3	4,980 / 5,260				
Travel circuit	MPa	psi	34.3	4,980				
Slew circuit	MPa	psi	26.5	3,840				
Pilot circuit	MPa	psi	3.9	570				

#### Hydraulic motors

Travel: Variable displacement axial piston motor with mechanical brake

**Slew:** Fixed displacement axial piston motor with mechanical brake

#### Hydraulic cylinders

Mono boom				2
Bore x Stroke	ø x mm	ø x in	115 x 1 165	4.5 x 45.9
Arm				1
Bore x Stroke	ø x mm	ø x in	120 x 1 345	4.7 x 53.0
Bucket				1
Bore x Stroke	ø x mm	ø x in	105 x 1 000	4.1 x 39.4
Dozer blade				2
Bore x Stroke	ø x mm	ø x in	140 x 320	5.5 x 12.6

#### Cab

The operator's cab has easy access via a wide door opening. The cab is supported on hydraulic dampening mounts to reduce shock and vibration levels. These along with sound absorbing lining provide low noise levels. The cab has excellent all-round visibility. The front windshield can easily slide up into the ceiling, and the lower front glass can be removed and stored in the side door.

#### **Integrated air-conditioning and heating system:** The pressurized and filtered cab air is supplied by an automatically-controlled fan. The air is distributed throughout the cab from 14 vents.

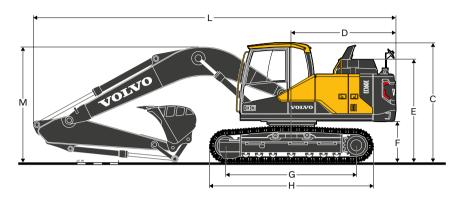
**Ergonomic operator's seat:** The adjustable seat and joystick console move independently to accommodate the operator. The seat has nine different adjustments plus a seat belt for the operator's comfort and safety.

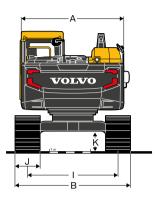
#### Sound Level

Sound pressure level in cab accor	ding to IS	D 6396
L <sub>pA</sub> (standard)	dB	69
L <sub>pA</sub> (tropical)	dB	70
External sound level according to Directive 2000/14/EC	ISO 6395	and EU Noise
L <sub>WA</sub> (standard)	dB	101
Lwa (tropical)	dB	102

# Specifications.

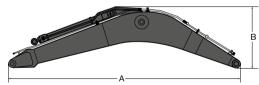
DIMENSIONS

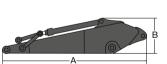




Description	U	nit			EC16	<b>60EL</b>		
Mono boom	m, 1	ft in			5.2,	17'1"		
Arm	m	ft in	2.3	7'7"	2.6	8'6"	3.0	9'10"
A Overall width of upper structure	mm	ft in	2 490	8'2"	2 490	8'2"	2 490	8'2"
B Overall width	mm	ft in	2 590	8'6"	2 590	8'6"	2 590	8'6"
C Overall height of cab	mm	ft in	2 900	9'6"	2 900	9'6"	2 900	9'6"
D Tail swing radius	mm	ft in	2 550	8'4"	2 550	8'4"	2 550	8'4"
E Overall height of engine hood	mm	ft in	2 510	8'3"	2 510	8'3"	2 510	8'3"
F Counterweight clearance *	mm	ft in	1 010	3'4"	1 010	3'4"	1 010	3'4"
G Tumbler length	mm	ft in	3 180	10'5"	3 180	10'5"	3 180	10'5"
H Track length	mm	ft in	3 980	13'1"	3 980	13'1"	3 980	13'1"
I Track gauge	mm	ft in	1990	6'6"	1990	6'6"	1990	6'6"
J Shoe width	mm	ft in	600	2'0"	600	2'0"	600	2'0"
K Min. ground clearance *	mm	ft in	460	1'6"	460	1'6"	460	1'6"
L Overall length	mm	ft in	8 880	29'2"	8 770	28'9"	8 810	28'11"
M Overall height of boom	mm	ft in	2 980	9'9"	2 900	9'6"	3 0 2 0	9'11"

\* Without shoe grouser





De	scription	U	nit	mo	no	De	scription	U	nit						
Во	om	m	ft in	5.2	17'1"	Arı	n	m	ft in	2.3	7'7"	2.6	8'6"	3.0	9'10"
А	Length	mm	ft in	5 400	17'9"	Α	Length	mm	ft in	3 2 4 0	10'8"	3 500	11'6"	3 900	12'10"
В	Height	mm	ft in	1640	5'5"	В	Height	mm	ft in	855	2'10"	855	2'10"	845	2'9"
	Width	mm	ft in	565	1'10"		Width	mm	ft in	395	1'4"	395	1'4"	395	1'4"
	Weight	kg	lb	1 370	3,020		Weight	kg	lb	790	1,740	800	1,760	860	1,900

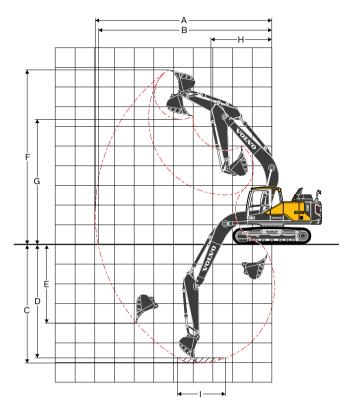
\* Includes cylinder, piping and pin, excludes boom cylinder pin

\* Includes cylinder, linkage and pin

Fre	ont dozer blade	U	nit		
A	Height	mm	ft in	452	1'6"
	Width	mm	ft in	2 590	8'6"
	Weight	kg	lb	553	1,220
В	Lift height	mm	ft in	571	1'10"
С	Digging depth	mm	ft in	735	2'5"



#### WORKING RANGES



Descri	ption			Unit			EC10	60EL		
Boom				m, ft in			5.2, 17'	1" mono		
Arm				m ft in	2.3	7'7"	2.6	8'6"	3.0	9'10"
A N	Max. diggir	ig reach		mm ft in	8 660	28'5"	8 980	29'6"	9 350	30'8"
ΒN					8 500	27'11"	8 820	28'11"	9 200	30'2"
C N	C Max. digging depth				5 770	18'11"	6 070	19'11"	6 470	21'3"
DN	D Max. digging depth (2.44 m / 8' level)				5 470	17'11"	5 810	19'1"	6 240	20'6"
E N	E Max. vertical wall digging depth				4 510	14'10"	4 990	16'4"	5 410	17'9"
FΝ	F Max. cutting height				8 560	28'1"	8 820	28'11"	9 0 3 0	29'8"
G N	G Max. dumping height				6 080	19'11"	6 310	20'8"	6 510	21'4"
ΗN	H Min. front swing radius				3 070	10'1"	3 070	10'1"	3 070	10'1"
DIGGI	NG FORC	ES WITH DIR	ECT FIT BUC	CKET						
Bucke	t radius			mm ft in	1 319	4'4"	1 319	4'4"	1 319	4'4"
		Normal	SAE J1179	kN lbf	101.5	22,810	101.5	22,810	101.5	22,820
Breako	out force -	Power boost	SAE J1179	kN lbf	107.3	24,110	107.3	24,120	107.3	24,130
bucket	t	Normal	ISO 6015	kN lbf	115.3	25,910	115.3	25,920	115.3	25,930
		Power boost	ISO 6015	kN lbf	121.9	27,390	121.9	27,400	121.9	27,410
		Normal	SAE J1179	kN lbf	90.0	20,230	80.0	17,980	72.5	16,290
Tearou	ut force -	Power boost	SAE J1179	kN lbf	95.1	21,390	84.6	19,010	76.6	17,220
dipper	r arm	Normal	ISO 6015	kN lbf	92.2	20,730	81.7	18,370	73.8	16,600
		Power boost	ISO 6015	kN lbf	97.5	21,910	86.4	19,420	78.1	17,550
Rotatio	on angle, b	oucket		o	1	83	18	33	18	33

# Specifications.

#### MACHINE WEIGHTS AND GROUND PRESSURE

EC160EL			5.2m / 17'1" boom, 2.6m / 8'6" arm, 550kg / 1,210lb - 0.7m³ / 0.93yd³ bucket, 3 200kg / 7,060lb counterweight									
Description	Shoe	width	Operating weight		Ground	pressure	Overa	ll width				
	mm	in	kg	lb	kPa	psi	mm	in				
Without dozer bl	ade					· · · · · · · · · · · · · · · · · · ·						
	500	20	17 670	38,970	50.0	7.3	2 490	8'2"				
	600	24	17 900	39,470	42.2	6.1	2 590	8'6"				
Triple grouser	700	28	18 140	39,990	36.3	5.3	2 690	8'10"				
	800	32	18 535	40,870	32.4	4.7	2 790	9'2"				
	900	36	18 800	41,450	29.4	4.3	2 990	9'10"				
With dozer blade	)											
	500	20	18 850	41,560	53.0	7.7	2 490	8'2"				
	600	24	19 080	42,070	45.1	6.5	2 590	8'6"				
Triple grouser	700	28	19 310	42,590	39.2	5.7	2 690	8'10"				
	800	32	19 710	43,460	35.3	5.1	2 790	9'2"				
	900	36	19 980	44,050	31.4	4.6	2 990	9'10"				

BUCKET	SELECT		UIDE												
										EC160EL		EC160E	L with do	zer blade	
Bucket type		Capacity		Cutting width		Weight		Teeth	5.2m / 17'1" boom, 600mm / 24' shoe, 3 200kg / 7,060lb counterweight						
		m³	yd³	mm	ft	kg	lb	EA	2.3m / 7'7" arm	2.6m / 8'6" arm	3.0m / 9'10" arm	2.3m / 7'7" arm	2.6m / 8'6" arm	3.0m / 9'10" arm	
		0.30	0.39	450	17.72	390	861	3	С	С	С	С	С	С	
		0.36	0.47	600	23.62	417	919	3	С	с с	С	С	С	С	
	General	0.46	0.60	750	29.53	450	992	3	С	С	C C C	С	С		
	purpose	0.58	0.76	900	35.43	505	1,114	4	С	С	С	С	С	С	
Direct fit		0.70	0.92	1050	41.34	550	1,213	4	С	С	С	С	С	С	
Buckets		0.84	1.10	1200	47.24	618	1,362	5	С	С	С	С	С	С	
		0.30	0.39	450	17.72	382	841	3	D	D	D	D	D	D	
	Heavy duty	0.36	0.47	600	23.62	409	903	З	D	D	D	D	D	D	
		0.46	0.60	750	29.53	444	979	3	D	D	D	D	D	D	
		0.58	0.76	900	35.43	511	1,126	4	D	D	D	D	D	D	

Please consult with your Volvo dealer for the proper match of buckets and attachments to suit the application. The recommendations are given as a guide only, based on typical operation conditions. Bucket capacity based on ISO 7451, heaped material with a 1:1 angle of repose.

#### Maximum materal density

	kg/m³	lb/yd <sup>3</sup>	
Α	1200 - 1300	2,000 - 2,200	Coal, Caliche, Shale
в	1400 - 1600	2,300 - 2,700	Wet earth and clay, Limestone, Sandstone
С	1700 - 1800	2,800 - 3,100	Granite, Wet sand, Well blasted rock
D	> 1 900	> 3,200	Wet mud, Iron ore

LIFTING CAPACITY E	C160	EL													
Lifting capacity at the arm				raat aatu	alwoight	of the d	root fit b	uckat ar t	ho huck	st with a	uick cour	lor from t	the fellow	ving volu	26
For lifting capacity includin	g bucket, sim Lifting		1.5m, 5 ft		3.0m, 10 ft		4.5m, 15 ft		6.0m, 20 ft		7.5m, 25 ft		Max. React		
	hoo				0.0	,		,	0.011	, 20		2010			
	relate grou leve	d to nd	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	Along UC	Across UC	
Boom 5.2 / 17'1"	6.0 m	kg											*4 480	3 650	5.9 m
Arm: 2.3m / 7'7"	20 ft	lb											*9,860	8,220	19.0 ft
Shoe: 600mm / 24'	4.5 m	kg					*4 970	*4 970	*4 660	3 480			4 490	2 880	6.8 m
CWT: 3 200kg / 7,060lb	15 ft	lb				*10,770	*10,770	*10,230	7,500				9,990	6,400	22.1 ft
	3.0 m	kg					*6 580	5 0 5 0	5 2 9 0	3 3 4 0			3 990	2 530	7.2 m
	10 ft	lb				*14,180	10,920	11,400	7,220	2 000			8,810	,	23.6 ft
	1.5 m 5 ft	kg Ib				17,060	7 920 10,230	4 730 11,050	5 130 6,910	3 200			3 820 8,420	2 410 5,310	7.3 m 24.1 ft
	0 m	kg				11,000	7 720	4 560	5 010	3 100			3 920	2 450	7.1 m
	0 ft	lb				16,610	9,850	10,800	6,690	0.00			8,640	5,410	23.4 ft
	-1.5 m	kg			*10 820	8 360	7 670	4 520	4 970	3 0 6 0			4 360	2 710	6.6 m
	-5 ft	lb		*24,720	17,960	16,500	9,750	10,730	6,620				9,650	6,000	21.6 ft
	-3.0 m	kg			*13 000	8 500	7 750	4 590					5 590	3 4 3 0	5.6 m
	-10 ft	lb		*28,150	18,280	16,670	9,900						12,470	7,650	18.2 ft
Boom 5.2 / 17'1"	7.5 m	kg											*4 110	*4 110	4.8 m
Arm : 2.6m / 8'6"	25 ft	lb											*9,050	*9,050	15.4 ft
Shoe: 600mm / 24'	6.0 m	kg							*4 150	3 570			*3 760	3 320	6.3 m
CWT: 3 200kg / 7,060lb	20 ft	lb							*9,030	7,680			*8,320		20.3 ft
	4.5 m	kg					*4 570	*4 570	*4 390	3 510			*3 680	2 680	7.1 m
	15 ft	lb			+0 700	0.000	*9,930	*9,930	*9,630	7,570	0 770	0.400	*8,130		23.2 ft
	3.0 m 10 ft	kg Ib			*9 730 *20,590	9 330 20,160	*6 190 *13,350	5 120 11,060	*5 090 *11,080	3 370 7,280	3 770	2 400	3 750 8,280	2380	7.5 m 24.7 ft
	1.5 m	kg			20,550	20,100	*7 930	4 780	5 150	3 220	3 700	2340	3 600	2 270	7.7 m
	5 ft	lb					*17,130	10,320	11,090	6,940	7,980	5,040	7,930	5,010	25.1 ft
	0 m	kg			*5 620	*5 620	7 740	4 570	5 0 2 0	3 100			3 680	2 300	7.5 m
	0 ft	lb			*13,000		16,640	9,870	10,820	6,690			8,110	5,090	24.5 ft
	-1.5 m	kg	*5 790	*5790	*9 910	8 310	7 660	4 510	4 960	3 050			4 050	2 520	6.9 m
	-5 ft -3.0	lb		*12,980		17,860	16,470	9,730	10,700	6,590			8,950	5,580	22.7 ft
	m	kg		*10 330		8 4 4 0	7 710	4 550					5 0 2 0	3 100	6.0 m
	-10 ft -4.5	lb	*23,240	*23,240	*29,140	18,140	16,590	9,830					11,180	6,900	19.5 ft
	-4.5 m	kg			*10 810	8 720							*7 450	4980	4.4 m
Deere	-15 ft	lb			*23,080	18,790							*16,540	11,410	13.9 ft
Boom 5.2 / 17'1"	7.5 m	kg											*3 470	*3 470	5.4 m
Arm: 3.0m/9'10"	25 ft	lb											*7,760	*7,760	17.3 ft
Shoe: 600mm / 24'	6.0 m	kg							*3 660	3 610			*3 170	2980	6.7 m
CWT: 3 200kg / 7,060lb	20 ft 4.5 m	lb							*8,160 *3 990	7,750 3 530			*7,010 *3 110	6,680 2 450	21.8 ft 7.5 m
	4.5 m	kg lb							*8,740	7,600			*6,850	2,450 5,450	24.5 ft
	3.0 m	kg			*8 200	*8 200	*5 610	5160	*4 720	3 370	3 770	2 390	*3 200	2 190	7.9 m
	10 ft	lb				*17,400	*12,100	11,150	*10,290	7,280	8,110	5,150	*7,050	4,850	25.9 ft
	1.5 m	kg			*5 660	*5 660	*7 430	4 790	5 140	3 200	3 680	2 310	3 330	2 0 9 0	8.0 m
	5 ft	lb				,	*16,040	10,350	11,070	6,910	7,940	4,990	7,340	,	26.3 ft
	0 m	kg			*6130	*6 130	7 720	4 550	4 990	3 070	3 610	2 250	3 390		7.8 m
	0 ft -1.5 m	lb	*5 290	*5290	*14,100	*14,100 8 190	16,590 7 600	9,810 4 450	10,750 4 910	6,620 3 000	7,790	4,850	7,480 3 690	4,660	25.7 ft 7.3 m
	-1.5 m -5 ft	kg Ib		*11,850		17,600	16,330	4 4 50 9,590	10,580	6,470			3 690 8,160	5,060	24.1 ft
	-3.0	kg		*8 980		8 2 9 0	7 620	4 460	4 920	3 010			4 440	2 740	6.5 m
	m 10.ft	~		*20,200											
	-10 ft -4.5		20,200	20,200		17,810	16,380	9,630	10,630	6,510			9,870	6,090	21.1 ft
	m	kg			*11770	8 530	7 790	4 610					6 650	4 010	5.0 m
	-15 ft	lb			*25,240	18,360	16,780	9,970					15,120	9,100	16.0 ft

-15 π10\*25,24018,36016,7809,97015,1209,10016.0Notes: 1. Machine in "Fine Mode-F" (Power Boost) for lifting capacities. 2. The above loads are in compliance with SAE J1097 and ISO 10567 Hydraulic Excavator Lifting CapacityStandards. 3. Rated loads do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. 4. Rated loads marked with an asterisk (\*) are limited by hydraulic capacity rather than tipping load.

### Equipment.

#### STANDARD EQUIPMENT Engine Turbocharged, 4 stroke diesel engine with water cooling, direct injection and charged air cooler that meets Tier 4f requirements Air filter with indicator Air intake heater Cyclone pre-cleaner Electric engine shut-off Fuel filter and water separator Tropical cooling system Alternator, 80 A Electric/Electronic control system Contronics Advanced mode control system Self-diagnostic system Machine status indication Satellite Caretrack and Caretrack subscription Engine speed sensing power control Automatic idling system One-touch power boost Safety stop/start function Adjustable LCD color monitor Master electrical disconnect switch Engine restart prevention circuit Travel alarm High-capacity halogen lights: Frame-mounted: 2, Boom-mounted: 1 Batteries, 2 x 12 V / 100 Ah Start motor, 24 V / 5.5 kW Hydraulic system Boom float function without HRV Automatic sensing hydraulic system Summation system Boom priority Arm priority Swing priority ECO mode fuel saving technology Boom, arm and bucket regeneration valves Swing anti-rebound valves Boom and arm holding valves Multi-stage filtering system Boom cylinders (x2) Cylinder cushioning Cylinder contamination seals Auxiliary hydraulic valve Automatic two-speed travel motors Pilot control pattern change Hydraulic oil, longlife oil 46 Frame

Access way with handrail	
Tool storage area	
Punched metal anti-slip plates	
Under cover (heavy duty)	
3 200kg, 7,060lb counterweight	

#### Cab and interior

ROPS (ISO12117-2) certified cab with openable roof hatch Silicon oil and rubber mounts with spring Control lock out lever Travel pedals and hand levers Straight travel pedal Adjustable operator seat with heater and joystick control console Control joysticks with 4 switches each Heater & air-conditioner, automatic Flexible antenna Radio with AUX, USB Jack and Bluetooth Cab, all-weather sound suppressed, includes: Cup holders Door locks Tinted glass Floor mat Horn Large storage area Pull-up type front window Removable lower windshield Seat belt Safety glass Sun screens, front, roof, rear Windshield wiper with intermittent feature Rear view camera Master key Undercarriage Under cover (heavy duty) Hvdraulic track adjusters Greased and sealed track link Track Guard **Digging equipment** 5.2 m / 17'1" mono boom 2.6 m / 8'6" arm Linkage Manual centralized lubrication **OPTIONAL EQUIPMENT** Engine Block heater: 120 V Diesel coolant heater, 5 kW Water separator with heater Auto engine shutdown Standard cooling system Fuel filler pump: 35 l/min / 9 gpm Electric High-capacity LED lights: Frame-mounted: 2, Boom-mounted: 1 Extra work lights (Halogen or LED): Boom-mounted 1 Cab-mounted 3 Counterweight-mounted 1 Anti-theft system Rotating warning beacon

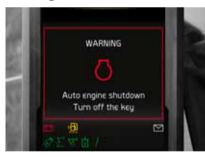
Hydraulic system	Cab and interior						
Boom hose rupture valve with overload warning device	ROPS (ISO12117-2) certified cab with fixed hatch						
Arm hose rupture valve	Fabric seat without heater						
Boom float function with HRV	Fabric seat with heater and air suspension						
Hydraulic piping:	Control joysticks with semi-long						
Work tool management system (up to 20 programmable	Control joysticks with 3 switch & 1 propotional						
memories)	Cab-mounted falling object guard (FOG)						
Breaker & shear, 1 or 2 pump flow	Cab-mounted falling object protective structure (FOPS)						
Slope & rotator (40lpm, 11 gpm or 60lpm, 16 gpm)	Anti-vandalism kit						
Extra for slope & rotator	Safety net for front window						
Grapple	Side view camera						
Oil leak (drain) line	Smoker kit (ashtray and lighter)						
Quick coupler	Sunlight protection, roof (steel)						
Additional return filter	Lower wiper with intermittent control						
Breaker & shear pressure pre-setting	Rain shield						
Volvo hydraulic quick coupler S1, S6	Specific key						
Volvo hydraulic quick coupler VQC-HU,DR16	Undercarriage						
Volvo hydraulic quick coupler RQC-HD, Steelwrist S60	Dozer blade						
Volvo hydraulic quick coupler RQC-HD, Steelwrist S70	500mm, 20'/600mm, 24'/700mm, 28'/800mm,						
Hydraulic oil, biodegradable 46	32'/900mm, 36' shoe with triple grousers						
Hydraulic oil, longlife oil 32, 68	Digging equipment						
	2.3 m / 7'7" , 3.0 m / 9'10" arm						
	Linkage with lifting eye						
	Service						

Tool kit, daily maintenance

Tool kit, full scale

#### Selection of Volvo optional equipment

#### Auto engine shutdown



#### LED lights



#### Two-piece boom



#### Fuel filler pump



#### **Diesel coolant heater**



#### Falling Objects Guard (FOG)



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



Volvo Construction Equipment